

APEX

APPLICATION INSTRUCTIONS

STEP BY STEP

Step 1

Feed material into inkjet printer so that the printer is printing on the printable side (white matte coated side).

Step 2

Design your image and place your cut lines. Print and Cut your design right reading

Step 3

Weed away excess material using tweezers or weeding tool.

Optional:

For designs with small pieces, use MultiTack. Please see instructions for MultiTack

Step 4

Prepress fabric for 5 seconds. Remove backing material and place on shirt with image face up. Place MultiGlaze Matte/Gloss on top of image.

Step 5

Heat apply the material onto the shirt. Press at 310-330F at 17-20 seconds. Use medium pressure

Step 6

Peel MultiGlaze Gloss Cool or Matte Warm

APPLICATION

	Finish	Gloss	Matte
Printing Inks	Dye, Pigment, Eco Solvent Inks	Dye, Pigment, Eco Solvent Inks	Dye, Pigment, Eco Solvent Inks
Image	Right Reading	Right Reading	Right Reading
Press Time:	17-20 sec.	17-20 sec.	17-20 sec.
Temperature:	310-330F (155-165C)	310-330F (155-165C)	310-330F (155-165C)
Pressure:	Medium	Medium	Medium
Suggested Blade:	45 degree	45 degree	45 degree
Suggested Force:	40-75g	40-75g	40-75g
Peel:	Cool	Warm	Warm
Wash Temp.:	Up to 175F (80C)	Up to 175F (80C)	Up to 175F (80C)

All technical information and recommendations are based on tests we have conducted. Users should conduct their own tests before proceeding

NOTES

Recommended Fabrics

- 100% cotton
- 100% polyester
- Poly/cotton blends
- Polyester knits
- Polyester mesh
- Poly/foam & cotton caps
- Satin

Accessories Required

Computer, Inkjet Printer with Solvent, Eco-Solvent inks, Cutter, Heat Press

Printable side

The printable side (white matte coated side) is on the outside of the roll.

Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

Multiple Finishes

Use MultiGlaze Gloss for Gloss finish
Use MultiGlaze Matte for Matte finish

Care Instructions

Wait 24 hours before washing. Machine wash using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 175F

Storage

MultiPrint Apex has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

