

ULTRA

APPLICATION INSTRUCTIONS

STEP BY STEP

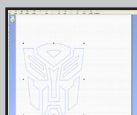
Step 1

Feed material into cutter so that the matte side is face up.



Step 2

Design and cut your graphic in reverse (mirror image).



Step 3

Weed away excess material using tweezers or weeding tool.



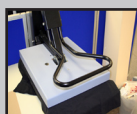
Step 4

Preheat your fabric and position weeded image on shirt with Glossy side face up.



Step 5

Heat apply the material onto the shirt. Press at 310-330F at 17-20 seconds. Use medium pressure



Step 6

Peel Mylar backing warm.



APPLICATION

	Color	Metallic	Neon
Press Time:	17-20 sec.	17-20 sec.	17-20 sec.
Temperature:	310-330F (155-165C)	310-330F (155-165C)	310-330F (155-165C)
Pressure:	Medium	Medium	Medium
Suggested Blade:	45 degree	45 degrees	45 degrees
Suggested Force:	120gf	120gf	100-120gf
Peel:	Warm	Warm	Cool
Wash Temp.:	Up to 140F (60C)	Up to 140F (60C)	Up to 140F (60C)

All technical information and recommendations are based on tests we have conducted. Users should conduct their own tests before proceeding

NOTES

Recommended Fabrics

- 100% cotton
- 100% polyester
- Poly/cotton blends
- Polyester knits
- Polyester mesh
- Poly/foam & cotton caps
- Satin

Accessories Required

Computer, Cutter, Heat Press, Heat Transfer Vinyl

Cutting Notes

You should always test cut prior to any production run. Cutter settings may need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto this material. Wash Temperature should not exceed 140F

Storage

MultiCut-Ultra has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity. Keep backing free of dust and other particles

Multi Color Layering

When producing multi-colored designs, follow above instructions for each color (up to three colors). Repress shirt for 5 seconds with silicon sheet once layering is complete. Metallics 4UL20-4UL30, Neons 4UL40-4UL43, and Light Blue 4UL03 cannot be layered.

