

## SUBPRINT

# APPLICATION INSTRUCTIONS

### STEP BY STEP

#### SUBLIMATION

##### Step 1

Print on Sublimation paper mirror imaged

##### Step 2

Place SubPrint on heat press with imaging side face up. Place imaged Sub Paper on top of SubPrint with the image face down.

##### Step 3

Press at 375F (190C) for 40-50 sec. with light to medium pressure. Peel immediately after heat press.

#### HEAT APPLICATION

##### Step 6

Once image is sublimated onto SubPrint, cut and weed background on SubPrint.

##### Step 7

Remove backing material and place on shirt with image face up. Place silicon sheet on top of image.

##### Step 8

Heat apply the material onto the shirt. Press at 310-330F at 17-20 seconds. Use medium pressure

##### Step 9

Peel silicon sheet cold.

### APPLICATION

	Sublimation Transfer	Heat Apply to Garment
Printing Inks	Sublimation Ink	N/A
Image	Mirror	Right Reading
Press Time:	40-50 sec.	17-20 sec.
Temperature:	375F (190C)	310-330F (155-165C)
Pressure:	Light to Medium	Medium
Suggested Blade:	N/A	45 degree
Suggested Force:	N/A	40-75g
Peel:	Hot	Cool
Wash Temp.:	N/A	Up to 195F (90C)

All technical information and recommendations are based on tests we have conducted. Users should conduct their own tests before proceeding

### NOTES

#### Recommended Fabrics

100% cotton  
100% polyester  
Poly/cotton blends  
Polyester knits  
Polyester mesh  
Poly/foam & cotton caps  
Satin

#### Accessories Required

Computer, Inkjet Printer with Sublimation Inks, Cutter, Heat Press, SubPrint Material, Sublimation Paper

#### Printable side

The printable side (white matte coated side) is on the outside of the roll.

#### Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

#### Care Instructions

Wait 24 hours before washing. Machine wash using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 195F

#### Storage

MultiPrint SubPrint has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

