



INFORMATION & INSTRUCTIONS

General use	Cotton, synthetics and blends in both light and dark colors.
Printing Equipment	SubliCotton Dark works on the full range of Epson inkjet printers using any of the common brands of sublimation ink.
Printing	<u>Using SubliJet IQ Inks with IQ PowerDriver Software:</u> <ul style="list-style-type: none">• Please see reverse side for detailed printing instructions• If when printing, your text becomes jumbled you will need to convert the text to a bitmap. To do this in Corel Draw select the text, click on the “Bitmap menu” and click “Convert to Bitmap”.
Heat Press Set-Up	<ul style="list-style-type: none">• Trim away the unprinted area around the image - for best results we recommend a plotter-cutter with appropriate software.• Remove backing paper from transfer film.• Position imaged transfer film on garment with printed side face up• Cover transfer film with silicon paper. Onto cotton/cotton blends: Press at 385°F (196°C) using medium pressure for 25 seconds Onto synthetic fabrics: Synthetic fabrics: 365°F (185°C) using medium pressure for 15-20 seconds
Washing Instructions	<ul style="list-style-type: none">• Always turn textile inside out before washing.• Recommended: Machine wash in cold water. Optional: Machine wash in warm water (40°C).• Use mild detergent. Do not use harsh or bleaching materials.• Recommended: Hang dry Optional: Tumble dry with cool or warm air setting. Do not use fabric softeners.• After washing we recommend turning shirt inside out and ironing the image from the back.• Do not Dry Clean

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INFORMATION & INSTRUCTIONS (Continued)

Printing

Using SubliJet IQ Inks with IQ PowerDriver Software:

- Print **Right Reading, not Mirror Image**
- The three options below are the best three options available. Please choose according to personal preference

Option 1

Substrate: Performance Apparel

Bitmap/Color Option: Vivid

Output: High Quality

Option 2

Substrate: Mousepad

Bitmap/Color Option: Vivid

Output: High Quality

Option 3

Substrate: Polyester Fabric

Bitmap/Color Option: Vivid

Output: High Quality

Using Other Sublimation Inks (Rotech, Korean, Artanium etc):

- Print **Right Reading, not Mirror Image**
- Print on the coated, rough side of the transfer paper.
- Do not use “T-Shirt Transfer” setting.
- For certain sublimation inks a special color management profile is recommended.
- For best results use “Inkjet Back-Lit Film” or “Inkjet Transparency” settings, 720 DPI resolution (Do not use “coated paper”, “glossy” or similar settings).

If above settings are not available on your printer, choose one that prints the least quantity of ink (i.e. Transparency, Film, etc.)